

## Gold-on-White (Decal)

### Precious Metal Preparation

Colour	Product	Precious Metal Content	Glass	Lead Crystal (firing temperature max 540°C)	Coated glass	Remarks
Yellow	GGP 2070	10%	●			-

### Underlay

Colour Number	Colour Name	Firing Temperature (approx.)	Optical Finish	Contains silver	Lead free	Cadmium free	Resistant	Firing in one cycle	Firing in two cycles	Remarks
H 50221	White	580°C			●	●	●	●		Special underlay for the Gold-on-White-system

### Auxiliary Materials

Screen Printing Medium	Viscosity 1)	Solids Content approx.	Thinner	Porcelain	Bone China	Vitreous China	Earthenware	Glass	Enamel	Remarks
Nr. 238	55-65 / 3 mm	50%	V 63		●	●	●	●	●	Special medium

Covercoat	Block Resistance	Viscosity	Thinner	Solids Content	Porcelain	Bone China	Vitreous China	Earthenware	Glass	Enamel	Remarks
L 406	Not block resistant	95-105 / 6 mm	V 41	42%	●	●	●	●	●	●	Interleaving paper necessary

1) Flow time in seconds measured in a DIN cup, temperature: 20°C